mould member to ~~avoid~~ suction that may inhibit pushing of the tube off the male mould member.--

REMARKS

The above changes in the claims merely place this national phase application in the same condition as it was during Chapter II of the international phase, with the multiple dependencies being removed. Following entry of this amendment by substitution of the pages, only claims 1-24 remain pending in this application.

Attached hereto is a marked-up version of the changes made to the claims by the current amendment. The attached page is captioned "VERSION WITH MARKINGS TO SHOW CHANGES MADE".

Respectfully submitted,

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June 18, 2001

VERSION WITH MARKINGS TO SHOW CHANGES MADE

The claim has been amended as follows:

3. (Amended) A method according to claim 1 ~~or claim 2~~ wherein the tube shaped void includes a void forming a transverse base across one end of the tube at the free end of the male mould member, during production while the moulding material covers the free end of the male mould member, the inside of the base is vented through the male mould member to avoid suction that may inhibit pushing of the tube off the male mould member.

ABSTRACT OF THE DISCLOSURE

An injection moulding assembly includes a male moulding member surrounded by a female moulding member forming a void between them that upon injection of molten plastics into the mould a container can be formed. The moulding assembly includes a guide rod and ejection flange and a pair of ejection flange guide rods, an air vent valve and an injection passage. The male member includes in this embodiment eight grooves unevenly spaced so that the partially hardened container formed in the injection mould can be pushed from the mould using the ejection flange while the container is sufficiently green to enable the ribs formed in the grooves to move over the surface of the male mould during the ejection process.